

Rigid-Rock RR 2420

APPLIED POLYMER SOLUTIONS, LLC

PRODUCT PROFILE

GENERIC DESCRIPTION Rigid-Rock RR 2420 is a two component 100% solids novolac crack filler (gel) designed for shallow repairs on either vertical or horizontal surfaces. Because RR 2420 is a 100% solids formulation, it can be applied thicker on horizontal surfaces when required.

RECOMMENDED USAGE Recommended for repairing cracks and defects in concrete or masonry. This product is ideally suited for chemical exposure areas.
NOT RECOMMENDED for immersion service for all acids and chemicals.

COLORS STANDARDS: Medium Gray (mixed) Part A is white/Part B is black

CHARACTERISTICS/FINISHES

SURFACE Smooth.

PRIMERS None required.

TOPCOATS/FINISHES None required; however, many epoxies and urethanes are compatible. Contact your sales representative for proper topcoat system selections. Multiple coats are required when topcoating over mortar.

TECHNICAL SPECIFICATIONS

SOLIDS BY WEIGHT 100% (mixed)

THICKNESS 1/2" to 1 1/2"

VOLATILE ORGANICS Zero pounds per gallon

MIX RATIO COLORS: 4:1 by Volume. Part A=9.15lbs / Part B=2.250 gallons.(volumes & weights approximate)

APPLICATION TEMP 60°F - 90°F (12°C - 32°C)

CURE SCHEDULE

Cure State	70°F (21°C)
Pot Life	1-2 hours
Light Traffic/Recoat	10 hours
Full Cure/Heavy Traffic	24 hours
Full Chemical Resistance	2-7 days

STORAGE TEMP 65°F - 85°F (18°C - 30°C) in a dry area. Avoid excessive heat and freezing.

SHELF LIFE 1 years in an unopened container

PACKAGING All kits are premeasured, ready for blending and application

Size	Part A	Part B	Coverage (1/2" x 1.0") / kit
1 1/2 gallon kit	1 gallon	1/2 gallon	45 - 50 lin. ft.
15 gallon kit	10 gallon (2-5 gal pails)	5 gallon pail	90 - 100 sq. ft.
Drum Kits	N/A	N/A	N/A

Rigid-Rock RR 2420

APPLIED POLYMER SOLUTIONS, LLC

TECHNICAL SPECIFICATIONS (CONTINUED)

PRODUCT TYPE	Epoxy/Urethane Hybrid
FLEXURAL STRENGTH	8,200 psi @ ASTM D790
TENSILE STRENGTH	6,150 psi @ ASTM D638
BOND STRENGTH	430 psi (concrete failure)
IMPACT RESISTANCE	Excellent
ABRASION RESISTANCE	CS-17 wheel with 1000 gm/ 1000 cycles = 34 mg loss
ULTIMATE ELONGATION	2.3% at 70F (ASTM D-412)
HARDNESS	Shore D = 70
VISCOSITY	30,000-40,000 cps (typical)
WEATHERING	Good Stability

CHEMICAL RESISTANCE

Ammonia	D	Sodium Hydroxide 50%	D
Citric Acid	D	Sulfuric Acid 10%	D
Corn Oil	C	HCl (aq) 36%	C
Lactic Acid	C	Nitric Acid 30%	C
Salt Brine	D	Phosphoric Acid 40%	C
Gasoline	C	Sodium Hypochlorite 3-5%	B
Motor Oil	D	MEK	A
Skydrol	C	Mineral Spirits	C

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

SURFACE PREPARATION

- SURFACE** All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate.
- MOISTURE** Allow concrete to cure for 28 to 45 days. Verify dryness by testing for moisture with a "plastic film" test; this can be done at room temperature by placing a 4' x 4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. Should moisture be present, perform Moisture Vapor Emission Rate testing using Anhydrous Calcium Chloride (ASTM F1869). Moisture content should not be in excess of 3 lbs. per 1,000 sq. ft. for coatings (5 lbs. for resurfacers) in a 24 hour period.
- MOST SURFACES** We recommend that all loose concrete, previous joint compound or other foreign material to be removed to leave a clean sound joint at least 2" deep.
- FILLING & PATCHING** Joints that have spalled and rounded, known as bull-nosed, should be cut and rebuild with epoxy mortar/patch. Epoxy mortar once cured should be saw cut to re-establish the joint.
- JOINTS** For best results, edges should be sawcut and a one inch backer rod should be placed into the joint leaving approximately 1 to 1 1/2 inches from the top of the backer rod to the top of the joint.

APPLICATION

- MIXING** It is important that the material be mixed well. Therefore take a few extra minutes to make sure adequate time has been taken to mix the two components together thoroughly. Improper mixing will cause an incomplete cure and soft spots in the joint. Mix four parts (by volume) part A to one part (by volume) part B in an oversized mixing container. Mix well with slow speed mixing equipment until totally streak free being sure to scrape the sides and bottom of the mixing container thoroughly. Avoid high speed mixing as this could force air into the product.
- APPLICATION** The mixed material can be applied by marginal trowel, putty knife or any other suitable equipment. Make sure that all unsound concrete is removed prior to repairing the area. Maintain temperatures within the recommended ranges during the application and curing process. When temperatures are lower, allow more time for this material to cure.

Rigid-Rock RR 2420

APPLIED POLYMER SOLUTIONS, LLC

APPLICATION (CONTINUED)

RECOAT/TOPCOAT No recoating or topcoating is necessary. However, if you opt to topcoat the applied joint compound, allow it to cure before topcoating. It is not necessary to prime over the joint compound prior to topcoating the joint compound. Many epoxies and urethanes can be used. In some instances, especially when excessive expansion joint movement is involved, topcoats may chip. However, most epoxy or topcoat products will adhere to the joint compound very well.

CLEAN UP Citrus based cleaners or solvents such as Xylene.

**Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.*

LIMITATIONS

FLOOR CLEANING Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

*Color stability may be affected by environmental conditions such as high humidity or chemical exposure.

* Product is not UV color stable and may discolor if exposed to lighting such as sodium vapor lights.

* Colors may vary from batch to batch due to variations in the silica filler.

* Mortar colors are not from our standard color chart.

* Substrate temperature must be 5 degrees F above dew point.

* For chemical exposure areas, we recommend a suitable topcoat to reduce porosity and chemical migration.

* Test data based on neat resin.

*This product is not intended for use as a decorative coating or where color stability or visual appearance is of any significant importance. Its sole purpose is as a protective coating.

*If a topcoat of a different color is to be used, multiple coats will be necessary to prevent bleed-through (discoloration)

Warranty & Limitations of Seller's Liability: Applied Polymer Solutions, LLC warrants only that our materials represented herein meet the formulation standards or Applied Polymer Solutions, LLC.

We warrant that our products are manufactured to the specifications and that the information stated here is accurate to the best of our knowledge. Information supplied about our products is not a representation or a warranty. It is supplied on the condition that the buyer shall conduct their own tests to determine the suitability of our product for their particular purpose. Listed physical properties are typical and should not be construed as specifications. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS THAT WILL BE OBTAINED FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of product delivery means acceptance of the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL DIRECTIONS AND PRECAUTIONS ACCORDINGLY.**

APPLIED POLYMER SOLUTIONS, LLC

507 Five Leaf Lane, Waxhaw, NC 28173

866-592-9858

<http://applied-polymer-solutions.com>